

**SLIPSIL PLUG CHART FOR SEALING PIPE PASSING THROUGH CORE DRILL HOLES**

<b>Pipe Run</b>		<b>CORE DRILL HOLE SIZE</b>			<b>CSD Plug Size</b>
<b>IPS (in.)</b>	<b>OD (in.)</b>				
1/2	.840		2"		53/20-22
3/4	1.050		2"		53/26-28
1	1.315		2"		53/33-34
1-1/4	1.66		3"		78/42-44
1-1/2	1.90		3"		78/48-50
2	2.375		4"		102/60-62
2-1/2	2.875		4"		102/74-75
3	3.50		5"		128/88-90
3-1/2	4.00		6"		154/102-104
4	4.50		6"		154/114-116
5	5.583		8"		203/141
6	6.625		8"		203/168
					<b>For larger sizes, contact CSD</b>